



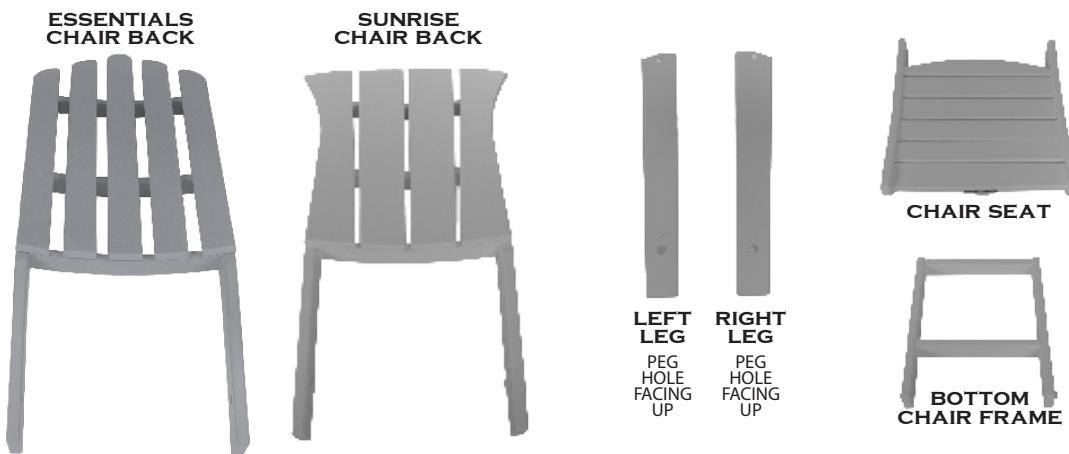
Durawood Essentials & Sunrise Dining Chair



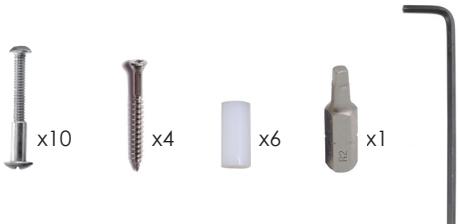
EXTREMELY IMPORTANT:

Use **ONLY** a Standard Phillips Head Screwdriver to tighten Barrel Bolt Assemblies; using a drill can strip the Barrel Bolt head, marring the appearance of your chair.

CHAIR PARTS



HARDWARE PACK



10 - 1.5" Barrel Bolts Assemblies
4 - 1 5/8" screws
6 - Pegs
1 - Allen Wrench
1 - #2 Square Bit

Hardware pack weight 7.88 oz

Before beginning assembly, make sure you have all parts. Note that not all parts pictured are to scale.

USING BARREL BOLTS

To correctly thread Barrel Bolts to Bolt Fasteners:



Fit the Fastener over the bottom of the Bolt, turning the Fastener at first counterclockwise, until you hear a slight click, then begin tightening clockwise as you normally would.



REQUIRED TOOL (NOT PROVIDED)

- Standard Phillips Head Screwdriver



Your Durawood Furniture comes with several pegs to increase sturdiness. Wherever you find a peg hole, insert peg. You may need to use a small mallet to tap the plug into place.

Congratulations on purchasing this Durawood Essentials or Sunrise Dining Chair! You're going to love the quality, durability and simple assembly — plus the full Residential Lifetime Warranty. **QUESTIONS REGARDING THIS PRODUCT?** Call our customer-service line toll-free at (800) 643-3522.

ASSEMBLY

STEP 1. Align **chair back** holes with chair seat holes. (**FIGURE 1**).



FIGURE 1

STEP 2. Take apart one Barrel Bolt Assembly, inserting the Barrel Bolt into the lined-up holes (**FIGURE 2**), if the Barrel Bolt doesn't go in easily, push it all the way in using the Allen Wrench.

Line up the other set of holes, repeating this step with a second Barrel Bolt Assembly.



FIGURE 2

STEP 3. Insert screw as shown (**FIGURE 3**) and secure into place using drill. Turn chair over and repeat for opposite side.



FIGURE 3

STEP 4. Align **bottom chair frame** with rear legs, making sure peg and peg holes align. (**FIGURE 4**)

Take apart one Barrel Bolt Assembly, inserting the Barrel Bolt into a set of lined-up holes, if the Barrel Bolt doesn't go in easily, push it all the way in using the Allen Wrench. Fit Bolt Fastener over the bottom of the Barrel Bolt and tighten using the Allen Wrench and a Standard Phillips Head Screwdriver. Do not over tighten. Repeat for opposite side.

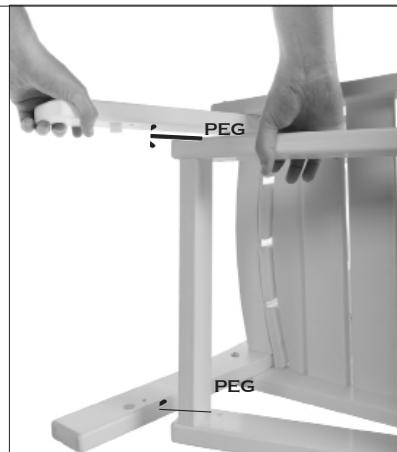


FIGURE 4



FIGURE 5

STEP 5. Turn chair with right side facing up. Align both peg holes in the arm/leg assembly with pegs on side of chair. (You may need to wiggle the chair seat to allow for proper seating.) Attach barrel bolt assembly as previously instructed for each of the 3 holes on the side of the chair. Do not over tighten. Flip chair over to left side and repeat with left leg.

STEP 6. Insert screw as shown (**FIGURE 6**) and secure into place using drill. Turn chair over and repeat for opposite side.



FIGURE 6

STEP 7. Tighten all Barrel Bolt Assemblies securely.

RESIDENTIAL WARRANTY | This quality product includes a **FULL LIFETIME WARRANTY** for **RESIDENTIAL CUSTOMERS**. If damage occurs due to any splintering, rotting, cracking or peeling, within normal or acceptable use, The Hammock Source will replace this furniture, at no charge to you. Note that an original sales receipt must accompany any returned product, along with a Return Authorization Number from Hammock Source customer service; call toll-free at (800) 643-3522.

CONTRACTOR WARRANTY | CONTRACTORS receive a **FULL 7-YEAR WARRANTY**. Follow the same steps outlined above.